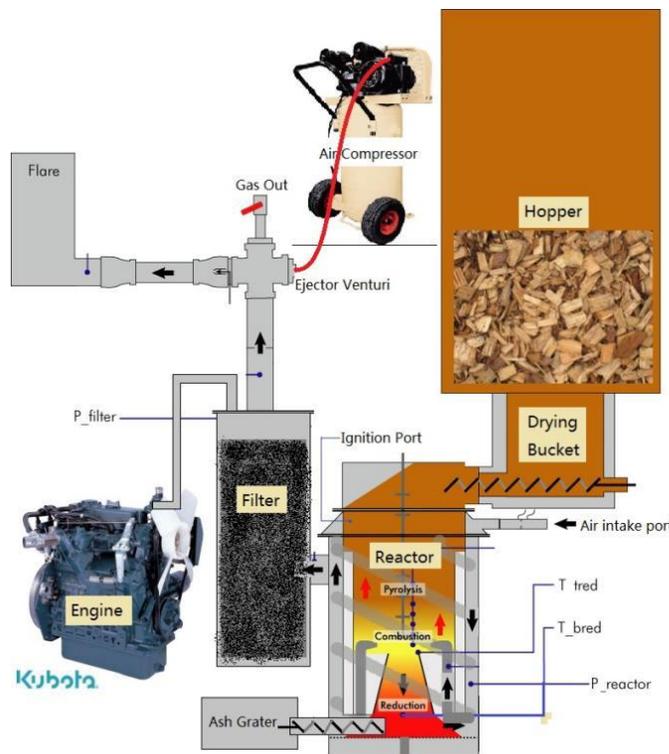


**Gasification System: Process Flow**

**Description**

The Gasifier is a downdraft biomass gasifier that allows the user to create syngas that can be used to run an engine or generate electricity. Figure 1 shows a profile diagram that identifies the material and gas flow in the gasification system.



*Figure 1: Profile Picture of the Gasification System*

**Process Flow**

1. Once the hopper is filled with biomass fuel, close the lid on top to seal the whole system.
  - An air compressor is connected to the ejector Venturi to form a negative pressure inside the system.
  - The biomass is continuously fed into the reactor by the feeding auger.
  - Controlled by the fuel level switch, the auger does not stop until the reactor is filled with biomass fuel. After being ignited, the biomass in the reactor goes through a drying, pyrolysis, combustion, and reduction processes.
2. The air inlet is opened to allow air to enter the combustion zone.
  - After this process is completed syngas is produced and comes out of the reduction zone at the bottom of the reactor.
3. The syngas then flows around the drying bucket for heat exchange, through the cyclone and filter for particles, moisture and tars removal.

The syn-gas output can flow three alternative ways:

- To the flare stack for test burning,
- To the generator head to fuel the internal combustion engine
- To the gas out port for sampling.